



Adventure 1
Adventure 3



Adventure 5
Adventure 7



ASSEMBLY GUIDE

ASSEMBLY



WARNING

There are several areas during the assembly process that special attention must be paid. It is very important to follow the assembly instructions correctly and to make sure all parts are firmly tightened. If the assembly instructions are not followed correctly, the treadmill could have frame parts that are not tightened and will seem loose and may cause irritating noises. To prevent damage to the treadmill, the assembly instructions must be reviewed and corrective actions should be taken.

Before proceeding, find your treadmill's serial number located on the front stabilizer tube and enter it in the space provided below. Also locate the model name which is next to the serial number.

ENTER YOUR SERIAL NUMBER AND MODEL NAME IN THE BOXES BELOW:

SERIAL NUMBER:

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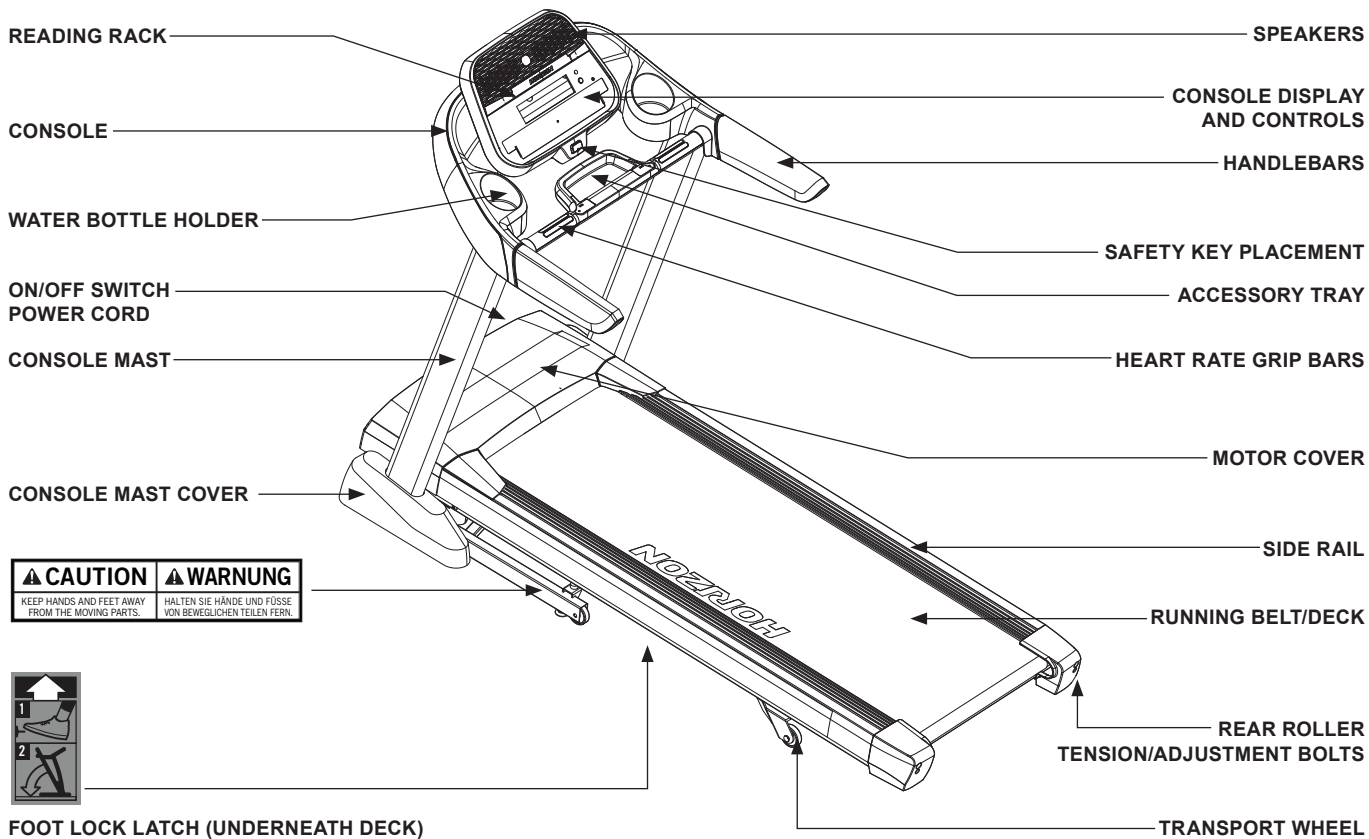
MODEL NAME: **HORIZON**

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TREADMILL



Adventure 7
shown



TOOLS INCLUDED:

- ☐ T-Wrench (included)
- ☐ L-Wrench (included)

PARTS INCLUDED:

- ☐ 2 Console Masts
- ☐ 1 Console Assembly
- ☐ 2 Console Mast Covers
- ☐ 2 Handlebars
- ☐ 1 Hardware Kit
- ☐ 1 Safety Key
- ☐ 1 Power Cord
- ☐ 1 Audio Adapter Cable
- ☐ 1 Bottle of Silicone Lubricant
(for 2 applications)



NEED HELP?

If you have questions or if there are any missing parts, contact Customer Tech Support. Contact information is located on the back cover of this manual.

PRE ASSEMBLY

UNPACKING

Place the treadmill carton on a level flat surface. It is recommended that you place a protective covering on your floor. Take CAUTION when handling and transporting this unit. Never open box when it is on its side. Once the banding straps have been removed, do not lift or transport this unit unless it is fully assembled and in the upright folded position, with the lock latch secure. Unpack and assemble the unit where it will be used. The enclosed treadmill is equipped with high-pressure shocks and may spring open if mishandled. Never grab hold of any portion of the incline frame and attempt to lift or move the treadmill.

WARNING

- DO NOT ATTEMPT TO LIFT THE TREADMILL! Do not move or lift treadmill from packaging until specified to do so in the assembly instructions. You may remove the plastic wrap from console masts.
- FAILURE TO FOLLOW THESE INSTRUCTIONS COULD RESULT IN INJURY!

IMPORTANT NOTES

- During each assembly step, ensure that ALL nuts and bolts are in place and partially threaded. It is recommended you complete the full assembly of your unit before completely tightening any ONE bolt.
- Several parts have been pre-lubricated to aid in assembly and usage. Please do not wipe this off. If you have difficulty, a light application of lithium bike grease is recommended.

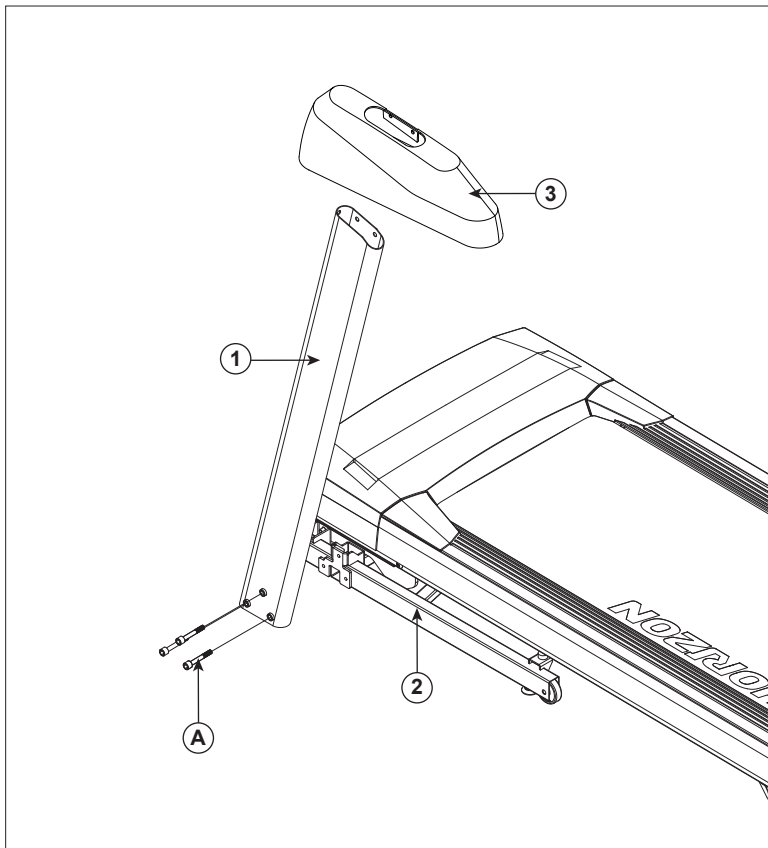


ALL
MODELS

ASSEMBLY STEP 1 (Adventure 7)



Adventure 7
shown



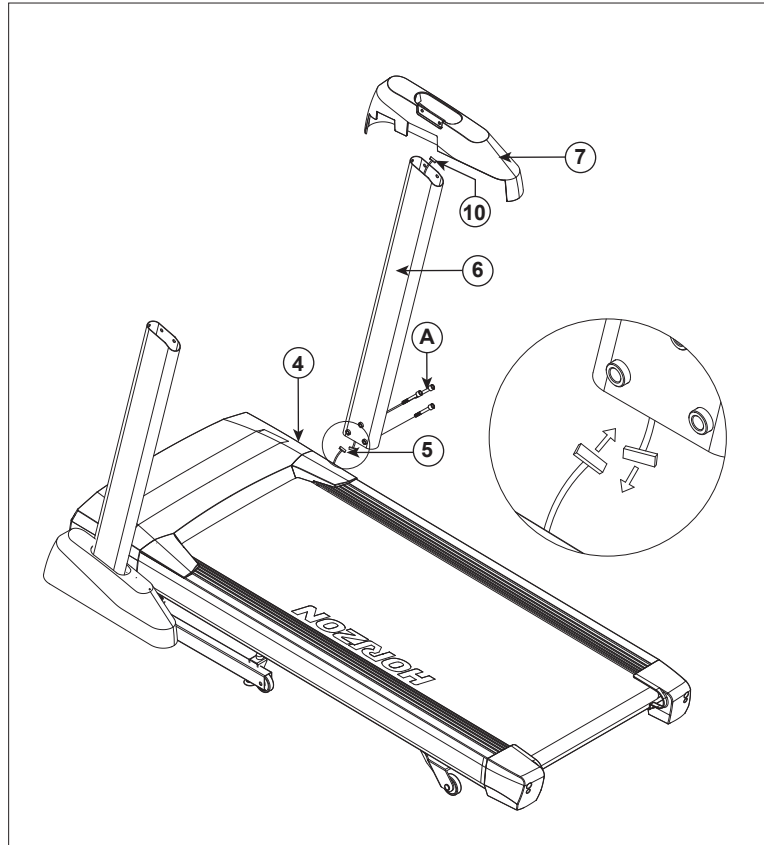
HARDWARE FOR STEP 1

PART	TYPE	DESCRIPTION	QTY
A	BOLT	M8X1.25PX60L-30L	3

- A Cut the yellow banding straps and lift the running deck upward to remove all contents from underneath the running deck.
- B Open **HARDWARE FOR STEP 1**.
- C Attach **LEFT CONSOLE MAST (1)** to **MAIN FRAME (2)** using 3 **BOLTS (A)**, and do not tight these 3 **BOLTS (A)**.
- D Carefully slid down the **LEFT CONSOLE MAST COVER (3)** to **LEFT CONSOLE MAST (1)**.

NOTE: Do not assemble CONSOLE MAST COVER BOLTS (I) at this step.

ASSEMBLY STEP 2 (Adventure 7)



HARDWARE FOR STEP 2

PART	TYPE	DESCRIPTION	QTY
A	BOLT	M8X1.25PX60L-30L	3

- A Pull the **BASE CABLE (5)** away from the treadmill base frame. Connect the **CONSOLE CABLE (5)** from the **MAIN FRAME (4)** to the **CONSOLE CABLE (5)** in the bottom of the **RIGHT CONSOLE MAST (6)**. The other end of the **CONSOLE CABLE (10)** should be located at the top of the mast.
- B Open **HARDWARE FOR STEP 2**.
- C Attach **RIGHT CONSOLE MAST (6)** to **MAIN FRAME (4)** using 3 **BOLTS (A)**, and do not tight these 3 **BOLTS (A)**.
- D Carefully slid down the **RIGHT CONSOLE MAST COVER (7)** to **RIGHT CONSOLE MAST (6)**.

NOTE: Do not assemble CONSOLE MAST COVER BOLTS (I) at this step.

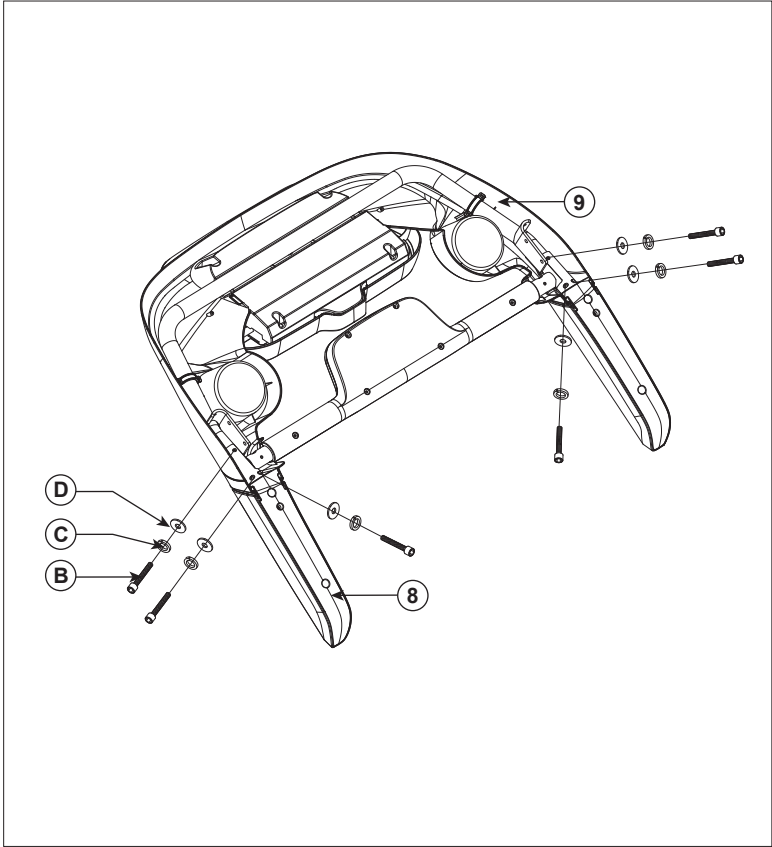


Adventure 7
shown

ASSEMBLY STEP 3 (Adventure 7)



Adventure 7
shown

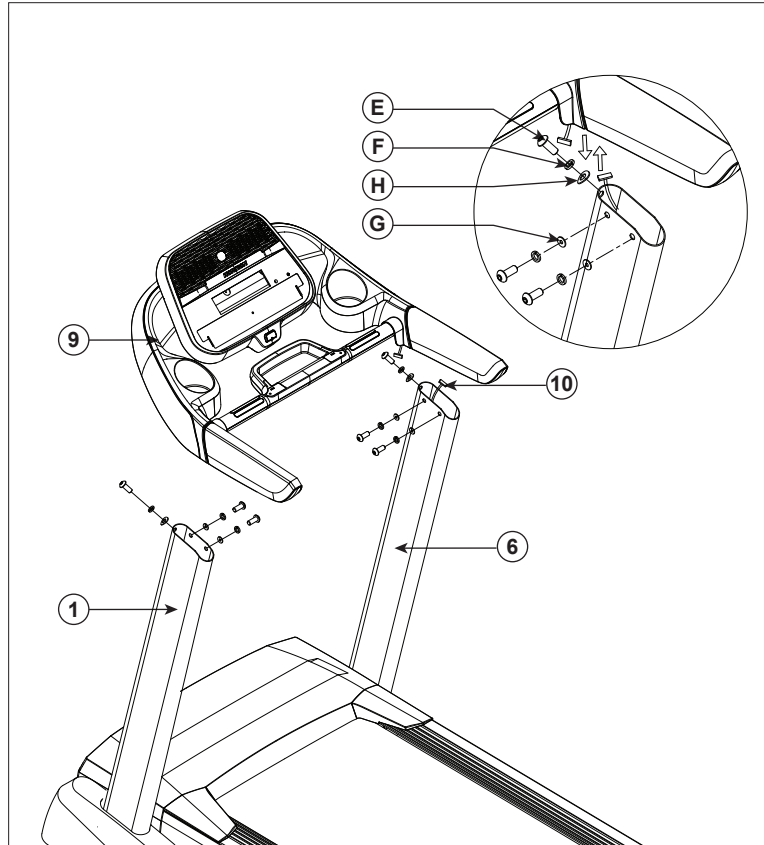


HARDWARE FOR STEP 3

PART	TYPE	DESCRIPTION	QTY
B	BOLT	M6X1.0PX15L	6
C	ARC WASHER	Φ6.2XΦ18.0X1.5T	6
D	SPRING WASHER	Φ6.1XΦ12.2X1.5T	6

- A Open **HARDWARE FOR STEP 3**.
- B Slide **HANDLEBARS (8)** onto **CONSOLE (9)**.
- C Attach **HANDLEBARS (8)** to **CONSOLE (9)** using 3 **BOLTS (B)**, 3 **ARC WASHERS (C)** and 3 **SPRING WASHERS (D)** from each side.

ASSEMBLY STEP 4 (Adventure 7)



HARDWARE FOR STEP 4			
PART	TYPE	DESCRIPTION	QTY
E	BOLT	M8X1.25PX20L	6
F	SPRING WASHER	Φ8.2XΦ13.5X2.0T	6
G	FLAT WASHER	Φ8.2XΦ15X1.2T	4
H	ARC WASHER	Φ8.2XΦ18.0X1.5T	2

- A Open **HARDWARE FOR STEP 4**.
- B Gently place **CONSOLE (9)** on top of **CONSOLE MASTS (1&6)**.
- C Connect the **CONSOLE CABLES (10)** and ensure they are tucked inside the **CONSOLE (9)**.
- D Connect the **CONSOLE (9)** to the right **CONSOLE MAST (6)** using 2 **BOLTS (E)**, 2 **SPRING WASHERS (F)** and 2 **FLAT WASHERS (G)** from the inside of the mast and 1 **BOLT (E)**, 1 **SPRING WASHER (F)** and 1 **ARC WASHER (H)** from the front of the mast.
- E Repeat **STEP D** on left side.
- F Tighten all **CONSOLE MAST BOLTS (A)** in step 1&2 completely.

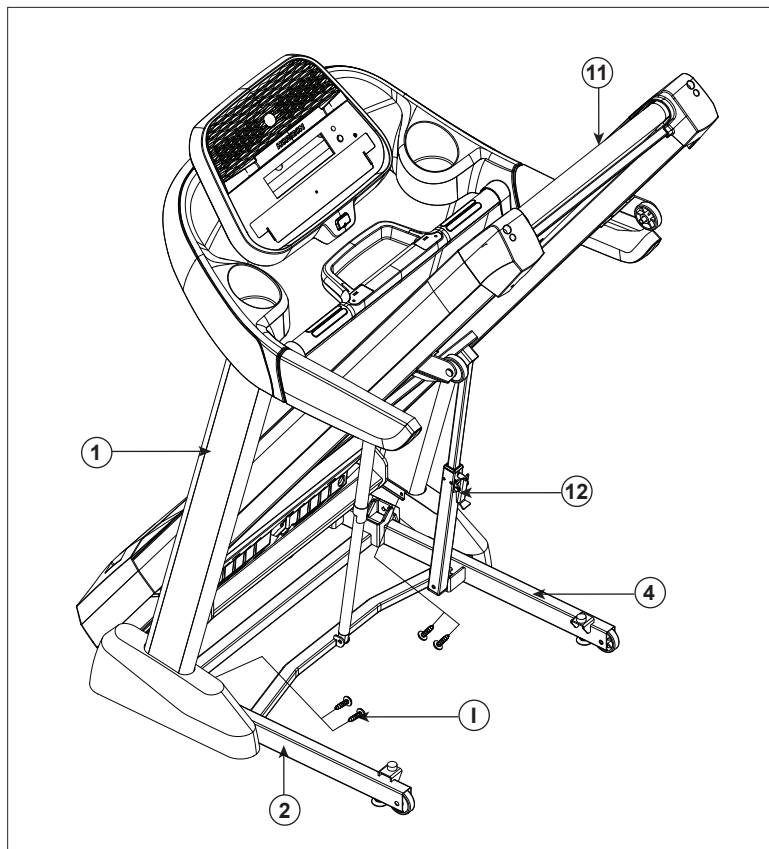


Adventure 7
shown



Adventure 7
shown

ASSEMBLY STEP 5 (Adventure 7)



- A Lift the **RUNNING DECK (11)** upward until the **FOOT LATCH (12)** locks. Remove all contents underneath the **MAIN FRAME (2&4)**.
- B While the **RUNNING DECK (11)** in the raised position, attached the **LEFT CONSOLE MAST COVER(3)** and **RIGHT CONSOLE MAST COVER(7)** to the **MAIN FRAME (2&4)** using **2 PRE-INSTALLED CONSOLE MAST COVER BOLTS(I)** on each side.

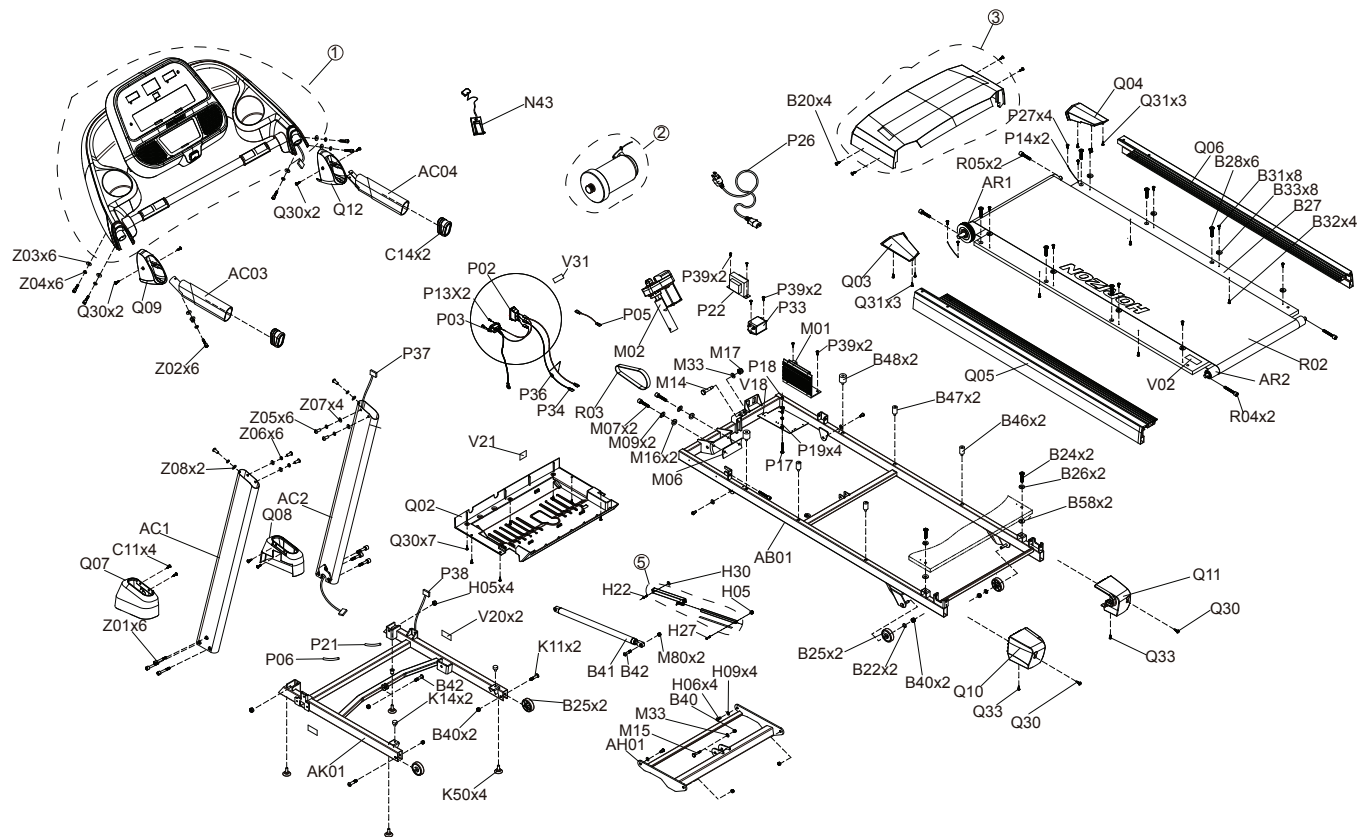
ASSEMBLY COMPLETE

Before the first use, lubricate the treadmill deck by following the instructions in the MAINTENANCE section in the TREADMILL GUIDE.



ALL
MODELS

ADVENTURE 1 EXPLODED VIEW



ADVENTURE 1 PARTS LIST

NO.	DESCRIPTION	QTY
1	CONSOLE SET;SEMI-ASSY;TM689-2KM;SBOM	1
2	MOTOR SET;SEMI-ASSY;TM689-2KM;SBOM	1
3	MOTOR COVER SET;SEMI-ASSY;TM689-2KM;SBOM	1
5	CONNECT TUBE SET;SEMI-ASSY;TM689-2KM;SBOM	1
AB01	FRAME SET;TM689-2KM;SALES SERVICES	1
AC1	CONSOLE MAST SET-EXREAWORK;CONSOLE MAST;LEFT;SCREEN PRINT;	1
AC2	CONSOLE MAST-EXTRAWORK;RIGHT;SCREEN PRINT;	1
AC03	ARM REST SET;HANDLEBAR;LEFT;SALES SERVICES	1
AC04	ARM REST SET;HANDLEBAR;RIGHT;SALES SERVICES	1
AH01	INCLINE FRAME SET;TM689-2KM;SALES SERVICES	1
AK01	BOTTOMBASE SET;TM689-2KM;SALES SERVICES	1
AR1	ROLLER SET;FRONT;Φ46;TEXTURE;TM684	1
AR2	ROLLER SET;REAR;Φ42;TM603	1
B20	SCREW;BH;Φ4X15L;TC;PH;BED;POT;G8.8;	4
B22	WASHER;FLAT;Φ10.2XΦ20.0X1.0T;BL ZN;ROHS,REACH	2
B24	SCREW;BH;M8X1.25PX30L;HS;BP	2
B25	TRANSPORT WHEELS;TM196;	4
B26	WASHER;FLAT;Φ8.2XΦ16.0X1.0T;CHROME;ROHS,REACH	2
B27	FINISHED TREADMILL DECK;665X1220X18T;NA;	1
B28	SCREW;FH;M8X1.25PX28L;HS;BP	6
B31	SCREW;FH;Φ5X15L;SM;PH;BAN;POT	8
B32	SCREW;BH;Φ4X25L;SM;PH;BZN;POT;	4
B33	FIXING BLOCK;SIDE RAIL;STRONG-NYLON;TM08;	8
B40	NUT;NYLOCK;M10X1.5P;BLACK ANNODIZED;	5
B41	AIR STICK;SLOW-DROP;500N;635;	1

NO.	DESCRIPTION	QTY
B42	SCREW;BH;M8X1.25PX30L;HS;G12.9;BZN;	2
B46	CUSHION;DECK;B;SBR;BLUE;Φ30X44L;TM140;	2
B47	CUSHION;DECK;RED;Φ30X44L;TM689-2KM;	2
B48	FIXING BUMPERC;BLACK;TM616-1US	2
B58	CUSHION;CONDUCT RUBBER;BL/BLACK C;TM683	2
C11	SCREW;BH;M4X0.7PX10L;PH;BZN;	4
C14	CAP;ARM REST;PP;BL/BLACK C	2
H05	NUT;NYLON;M8X1.25P;BLACK ZINC;	5
H06	SCREW;SPECIAL;M8X1.25PX9L-D10X12.2L;HS;	4
H09	WASHER;FLAT;Φ10.2XΦ20.0X1.0T;BL ZN;ROHS,REACH	4
H22	SCREW;BH;M8X1.25PX45L;HS;BZN;BP	1
H27	SCREW;BH;M8X1.25PX35L-10L;HS;P-T	1
H30	WASHER;FLAT;Φ8.0XΦ15.0X1.0T;TEFLON;ROHS,REACH	1
K11	SCREW;BUTTON HEAD;M10X1.5PX45L-15L;HEX SOCKET;BLACK ZINC;PARTIAL THREAD;	2
K14	CUSHION;SBR;BLACK;TM196-K12B;H60	2
K50	FOOD PAD;BASE CROSS TUBE;PVC;BLACK;3/8-16UNC;TM616;	4
M01	MCB;2.0-2.75HP/220V;HAPB;0D0105;	1
M02	LIFT MOTOR;AC;220V;500LBS;80MM;225MM;10PIN;JM14;	1
M06	ELASTOMER;MOTOR;SBR;RED;120X60X2T;TM16;	1
M07	SCREW;SH;5/16"18UNCX16L;HS;BP	2
M09	WASHER;SPRING LOCK;Φ8.2XΦ15.4X2.0T;BL ZN;ROHS,REACH	2
M14	SCREW;HEX HEAD;3/8-16UNCX45L-15L;BLACK ZINC;P-T;G8.8	1
M15	SCREW;HEX;M10X55L-14L;BED	1
M16	WASHER;ARC;Φ8.2XΦ18.0X1.5T;BAN;	2
M17	NUT;NYLON;3/8"-16UNC;BLACK ANNODIZED;	1

NO.	DESCRIPTION	QTY
M33	WASHER;FLT;Φ10.2XΦ20.0X2.0T;BZN;	2
M80	NUT;NYLOCK;M8X1.25P;GRADE 12.9;BLACK ZINC;	2
N43	SAFETY KEY SET;TM641;	1
P02	POWER SWITCH;W/O LIGHT;M1 INTEGRATION;7A;	1
P03	POWER SOCKET SET;14AWG;60,850,90;	1
P05	MCB POWER CABLE(R)	1
P13	SCREW;FH;M3X0.5PX10L;PH;ZN;	2
P14	WIRE;CONNECT;TM639-1US;	2
P17	SCREW;BH;M5X25L;CT;PH;NKL;	1
P18	WASHER;TOOTH;Φ5.3XΦ10.0X0.6T;BAN;	1
P19	NUT;HEX;M5X0.8P;SS41;WHITE ZINC;	4
P21	WAVE TUBE; CR-11SP;Φ14XΦ10.7;200M/COIL	0.002
P22	INDUCTOR-SF;6MH;200/200MM;TM27-P22D	1
P27	SCREW;TRH;Φ4X10L;TC;PH;NKL;POT;	4
P33	FILTER;POWER;10A;250V;DNF055-H-10A;	1
P34	BS CON;BLACK;60L;250 HOOKX2;	1
P36	FERRITE CHOKE;ZN-MQ;SHEN CYUAN;Φ31-Φ19 X16;T31X16X19-C;	1
P37	CONSOLE CONNECTED WIRE;MIDDLE;BLACK;SM-8AX2;1200L;	1
P38	CONSOLE WIRE SET;UP1;BLACK;650L(CKM254301-8P+SM-8Y);	1
P39	SCREW;BH;Φ4X12L;TC;PH;BAN;POT	6
Q02	COVER;MOTOR;DOWN;PP;BL/BLACK C;654X446.4X96.6;TM639-1US;	1
Q03	COVER;SIDE RAIL;LEFT;HIPS;Q520-7-3 MATTE;TM687-1US;	1
Q04	COVER;SIDE RAIL;RIGHT;HIPS;Q520-7-3 MATTE;TM687-1US;	1
Q05	SIDE RAIL-EXTRAWORK;LEFT;SCREEN PRINT;TM689-2KM;	1
Q06	SIDE RAIL-EXTRAWORK;RIGHT;SCREEN PRINT;TM689-2KM;	1

NO.	DESCRIPTION	QTY
Q07	COVER;CONSOEL MAST;LEFT;PVC;Q520-7-3;TM689-2KM;	1
Q08	COVER;CONSOEL MAST;RIGHT;PVC;Q520-7-3;TM698-2KM;	1
Q09	COVER;ARM REST;LEFT;PP;Q520-7-3;TM689-2KM;	1
Q10	END CAP;LEFT-REAR;ABS;Q520-7-3 MATTE;TM687-1US;	1
Q11	END CAP;RIGHT-REAR;ABS;Q520-7-3 MATTE;TM687-1US;	1
Q12	COVER;ARM REST;RIGHT;PP;Q520-7-3;TM689-2KM;	1
Q30	SCREW;BH;Φ4X15L;TC;PH;BED;POT;G8.8;	13
Q31	SCREW;TRH;Φ4X10L;TC;PH;BED;POT;	6
Q33	SCREW;TRHW;Φ4X20L;TC;PH;BED;POT;	2
R02	TREADMILL BELT;495X2910X1.4T;BLACK;DIAMOND TEXTURE;NA;	1
R03	BELT;POLY-V;FLEXONIC;8PJ 430;PRINT LOGO;	1
R04	SCREW;SH;M8X1.25PX80L-75L;HS;BZN;	2
R05	SCREW;SH;M8X1.25PX50L;HS;	2
V02	DIRECTION LABEL;CARB-2;	1
V18	DECAL;GROUNDING;TM08	1
V20	WARNING LABEL;PETP;ENGLISH/GERMAN;TM658	2
V21	DECAL;VOLTAGE/FREQUENCY;AC220-240,50-60HZ;PET;TM06	1
V31	WARNING LABEL;POWER CORE;	1
P06	WAVE TUBE; CR-11SP;Φ14XΦ10.7;200M/COIL	0.001
Z01	SCREW;RND;M8X60L-30L;HS;BED;G8.8;	6
Z02	SCREW;SH;M6X1.0PX15L;HS;BAN;BP	6
Z03	WASHER;ARC;Φ6.2XΦ18.0X1.5T;	6
Z04	WASHER;SPRING LOCK;Φ6.1XΦ12.2X1.5T;BED;ROHS,REACH	6
Z05	SCREW;BH;M8X1.25PX20L;HS;BZN;BP	6
Z06	WASHER;SPRING LOCK;Φ8.2XΦ13.5X2.0T;BL ZN;ROHS,REACH	6

NO.	DESCRIPTION	QTY
Z07	WASHER;FLAT;Φ8.2XΦ15.0X1.2T;BED;ROHS,REACH	4
Z08	WASHER;ARC;Φ8.2XΦ18.0X1.5T;BAN;	2

ADVENTURE 3 PARTS LIST

NO.	DESCRIPTION	QTY
AB01	FRAME SET;TM689-2KM;SALES SERVICES	1
B27	FINISHED TREADMILL DECK;665X1220X18T;NA;TM688-1US	1
V02	DIRECTION LABEL;CARB-2;	1
B48	FIXING BUMPERC;BLACK;TM616-1US	2
B28	SCREW;FH;M8X1.25PX28L;HS;BP	6
B41	AIR STICK;SLOW-DROP;500N;635;	1
M80	NUT;NYLOCK;M8X1.25P;GRADE 12.9;BLACK ZINC;	2
B25	TRANSPORT WHEELS;TM196;	4
B40	NUT;NYLOCK;M10X1.5P;BLACK ANNODIZED;	5
V21	DECAL;VOLTAGE/FREQUENCY;AC220-240,50-60HZ;PET;TM06	1
V31	WARNING LABEL;POWER CORE;	1
V18	DECAL;GROUNDING;TM08	1
B22	WASHER;FLAT;Φ10.2XΦ20.0X1.0T;BL ZN;ROHS,REACH	2
B20	SCREW;BH;Φ4X15L;TC;PH;BED;POT;G8.8;	4
B42	SCREW;BH;M8X1.25PX30L;HS;G12.9;BZN;	2
B58	CUSHION;CONDUCT RUBBER;BL/BLACK C;TM683	2
B26	WASHER;FLAT;Φ8.2XΦ16.0X1.0T;CHROME;ROHS,REACH	2
B24	SCREW;BH;M8X1.25PX30L;HS;BP	2
B46	CUSHION;DECK;B;SBR;BLUE;Φ30X44L;TM140;	2
B33	FIXING BLOCK;SIDE RAIL;STRONG-NYLON;TM08;	8
B31	SCREW;FH;Φ5X15L;SM;PH;BAN;POT	8
B32	SCREW;BH;Φ4X25L;SM;PH;BZN;POT;	4
B47	CUSHION;DECK;RED;Φ30X44L;	2
AC03	ARM REST SET;HANDLEBAR;LEFT;TM689-2KM;SALES SERVICES	1
C14	CAP;ARM REST;PP;BL/BLACK C	2

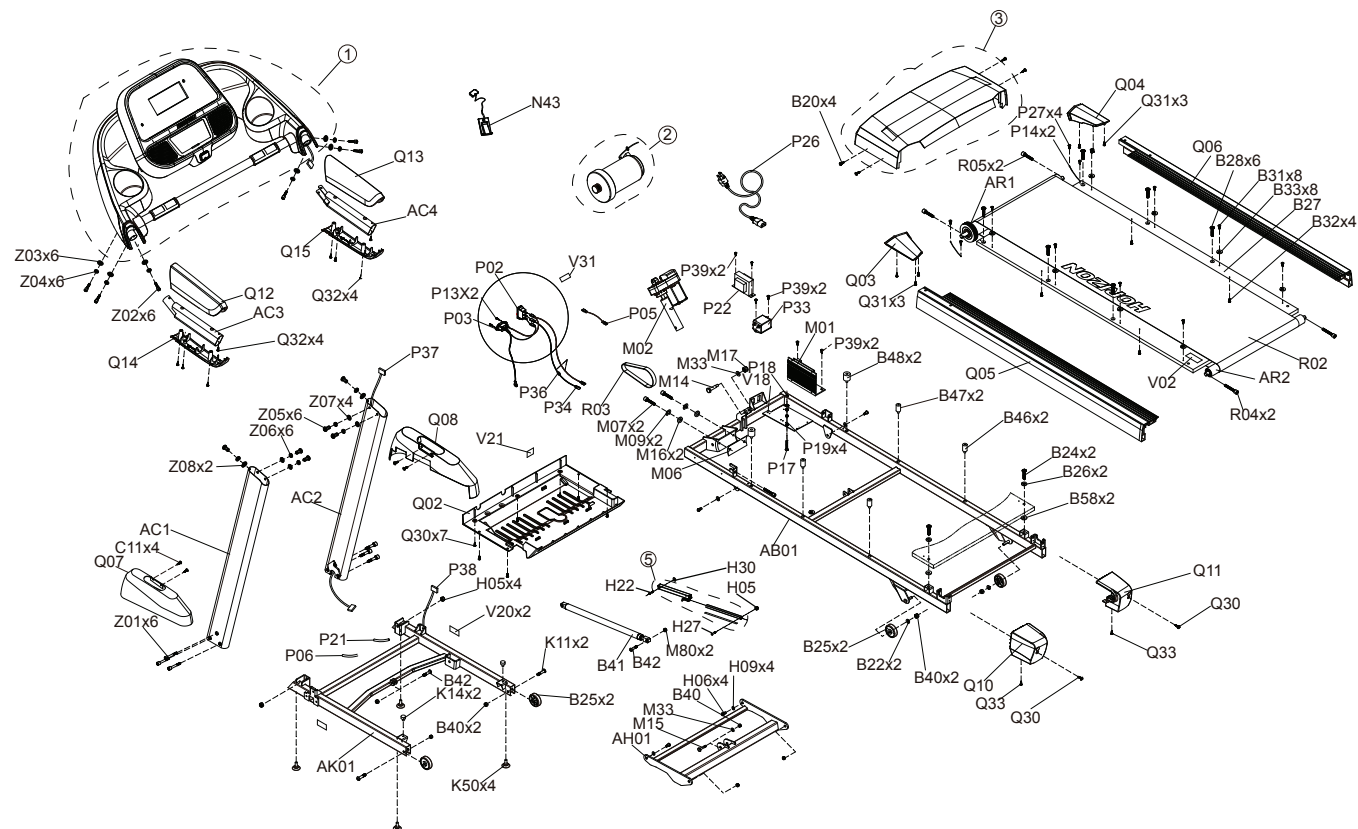
NO.	DESCRIPTION	QTY
AC1	CONSOLE MAST SET-EXREAWORK;CONSOLE MAST;LEFT;SCREEN PRINT;	1
AC04	ARM REST SET;HANDLEBAR;RIGHT;TM689-2KM;SALES SERVICES	1
AC2	CONSOLE MAST-EXTRAWORK;RIGHT;SCREEN PRINT;	1
C11	SCREW;BH;M4X0.7PX10L;PH;BZN;	4
AH01	INCLINE FRAME SET;TM689-2KM;SALES SERVICES	1
H05	NUT;NYLON;M8X1.25P;BLACK ZINC;	5
H09	WASHER;FLAT;Φ10.2XΦ20.0X1.0T;BL ZN;ROHS,REACH	4
H06	SCREW;SPECIAL;M8X1.25PX9L-D10X12.2L;HS;	4
5	CONNECT TUBE SET;SEMI-ASSY;TM689-2KM;SBOM	1
H30	WASHER;FLAT;Φ8.0XΦ15.0X1.0T;TEFLON;ROHS,REACH	1
H22	SCREW;BH;M8X1.25PX45L;HS;BZN;BP	1
H27	SCREW;BH;M8X1.25PX35L-10L;HS;P-T	1
AK01	BOTTOMBASE SET;TM689-2KM;SALES SERVICES	1
K14	CUSHION;SBR;BLACK;TM196-K12B;H60	2
K11	SCREW;BUTTON HEAD;M10X1.5PX45L-15L;HEX SOCKET;BLACK ZINC;PARTIAL THREAD;	2
K50	FOOD PAD;BASE CROSS TUBE;PVC;BLACK;3/8-16UNC;TM616;	4
V20	WARNING LABEL;PETP;ENGLISH/GERMAN;TM658	2
2	MOTOR SET;TM689B-2KM;SERVICE	1
M06	ELASTOMER;MOTOR;SBR;RED;120X60X2T;TM16;	1
M09	WASHER;SPRING LOCK;Φ8.2XΦ15.4X2.0T;BL ZN;ROHS,REACH	2
M07	SCREW;SH;5/16"18UNCX16L;HS;BP	2
M16	WASHER;ARC;Φ8.2XΦ18.0X1.5T;BAN;	2
M01	MCB;2.0-2.75HP/220V;HAPB;0D0105;	1
M02	LIFT MOTOR;AC;220V;500LBS;80MM;225MM;10PIN;JM14;	1
M14	SCREW;HEX HEAD;3/8-16UNCX45L-15L;BLACK ZINC;P-T;G8.8	1

NO.	DESCRIPTION	QTY
M17	NUT;NYLON;3/8"-16UNC;BLACK ANNODIZED;	1
M33	WASHER;FLT;Φ10.2XΦ20.0X2.0T;BZN;	2
M15	SCREW;HEX;M10X55L-14L;BED	1
1	CONSOLE SET;SEMI-ASSY;TM689B-2KM;SBOM	1
N43	SAFETY KEY SET;TM641;	1
P33	FILTER;POWER;10A;250V;DNF055-H-10A;	1
P17	SCREW;BH;M5X25L;CT;PH;NKL;	1
P18	WASHER;TOOTH;Φ5.3XΦ10.0X0.6T;BAN;	1
P19	NUT;HEX;M5X0.8P;SS41;WHITE ZINC;	4
P02	POWER SWITCH;W/O LIGHT;M1 INTEGRATION;7A;	1
P03	POWER SOCKET SET;14AWG;60,850,90;	1
P22	INDUCTOR-SF;6MH;200/200MM;TM27-P22D	1
P21	WAVE TUBE; CR-11SP;Φ14XΦ10.7;200M/COIL	0.002
P13	SCREW;FH;M3X0.5PX10L;PH;ZN;	2
P27	SCREW;TRH;Φ4X10L;TC;PH;NKL;POT;	4
P36	FERRITE CHOKE;ZN-MO;SHEN CYUAN;Φ31-Φ19 X16;T31X16X19-C;	1
P34	BS CON;BLACK;60L;250 HOOKX2;	1
P05	MCB POWER CABLE(R)	1
P06	WAVE TUBE; CR-11SP;Φ14XΦ10.7;200M/COIL	0.01
P37	CONSOLE CONNECTED WIRE;MIDDLE;BLACK;SM-8AX2;1200L;	1
P38	CONSOLE WIRE SET;UP1;BLACK;650L(CKM254301-8P+SM-8Y);	1
P39	SCREW;BH;Φ4X12L;TC;PH;BAN;POT	6
P14	WIRE;CONNECT;TM639-1US;	2
3	MOTOR COVER SET;SEMI-ASSY;TM689B-2KM;SBOM	1
Q02	COVER;MOTOR;DOWN;PP;BL/BLACK C;654X446.4X96.6;TM639-1US;	1

NO.	DESCRIPTION	QTY
Q05	SIDE RAIL-EXTRAWORK;LEFT;SCREEN PRINT;TM689B-2KM;	1
Q06	SIDE RAIL-EXTRAWORK;RIGHT;SCREEN PRINT;TM689B-2KM;	1
Q03	COVER;SIDE RAIL;LEFT;HIPS;Q520-7-3 MATTE;TM687-1US;	1
Q04	COVER;SIDE RAIL;RIGHT;HIPS;Q520-7-3 MATTE;TM687-1US;	1
Q10	END CAP;LEFT-REAR;ABS;Q520-7-3 MATTE;TM687-1US;	1
Q11	END CAP;RIGHT-REAR;ABS;Q520-7-3 MATTE;TM687-1US;	1
Q30	SCREW;BH;Φ4X15L;TC;PH;BED;POT;G8.8;	13
Q31	SCREW;TRH;Φ4X10L;TC;PH;BED;POT;	6
Q33	SCREW;TRHW;Φ4X20L;TC;PH;BED;POT;	2
Q07	COVER;CONSOLE MAST;LEFT;PVC;Q520-7-3;TM689-2KM;	1
Q08	COVER;CONSOLE MAST;RIGHT;PVC;Q520-7-3;TM689-2KM;	1
Q09	COVER;ARM REST;LEFT;PP;Q520-7-3;TM689-2KM;	1
Q12	COVER;ARM REST;RIGHT;PP;Q520-7-3;TM689-2KM;	1
R04	SCREW;SH;M8X1.25PX80L-75L;HS;BZN;	2
AR1	ROLLER SET;FRONT;Φ46;TEXTURE;TM684	1
AR2	ROLLER SET;REAR;Φ42;TM603	1
R02	TREADMILL BELT;500X2910X1.6T;BLACK;DIAMOND TEXTURE;BURN;WAX;	1
R03	BELT;POLY-V;FLEXONIC;8PJ 430;PRINT LOGO;	1
R05	SCREW;SH;M8X1.25PX50L;HS;	2
Z01	SCREW;RND;M8X60L-30L;HS;BED;G8.8;	6
Z02	SCREW;SH;M6X1.0PX15L;HS;BAN;BP	6
Z03	WASHER;ARC;Φ6.2XΦ18.0X1.5T;	6
Z04	WASHER;SPRING LOCK;Φ6.1XΦ12.2X1.5T;BED;ROHS,REACH	6
Z05	SCREW;BH;M8X1.25PX20L;HS;BZN;BP	6
Z06	WASHER;SPRING LOCK;Φ8.2XΦ13.5X2.0T;BL ZN;ROHS,REACH	6

NO.	DESCRIPTION	QTY
Z07	WASHER;FLAT;Φ8.2XΦ15.0X1.2T;BED;ROHS,REACH	4
Z08	WASHER;ARC;Φ8.2XΦ18.0X1.5T;BAN;	2

ADVENTURE 5 EXPLODED VIEW



ADVENTURE 5 PARTS LIST

NO.	DESCRIPTION	QTY
1	CONSOLE SET;SEMI-ASSY;TM689C-2KM;SBOM	1
2	MOTOR SET;SEMI-ASSY;TM689C-2KM;SBOM	1
3	MOTOR COVER SET;SEMI-ASSY;TM689C-2KM;SBOM	1
5	CONNECT TUBE SET;SEMI-ASSY;TM689C-2KM;SBOM	1
AB01	FRAME SET;TM689C-2KM;SALES SERVICES	1
AC1	CONSOLE MAST;LEFT;SCREEN PRINT;	1
AC2	CONSOLE MAST-EXTRAWORK;RIGHT;SCREEN PRINT;	1
AC3	ARM REST SET;ARM REST;L;PAINTING;DM362;;MATTE	1
AC4	ARM REST SET;ARM REST;R;PAINTING;DM362;MATTE	1
AH01	INCLINE FRAME SET;TM689C-2KM;SALES SERVICES	1
AK01	BOTTOMBASE SET;TM689C-2KM;SALES SERVICES	1
AR1	ROLLER SET;FRONT;Φ60;TEXTURE;TM683	1
AR2	ROLLER SET;REAR;Φ42;TM603	1
B20	SCREW;BH;Φ4X15L;TC;PH;BED;POT;G8.8;	4
B22	WASHER;FLAT;Φ10.2XΦ20.0X1.0T;BL ZN;ROHS,REACH	2
B24	SCREW;BH;M8X1.25PX30L;HS;BP	2
B25	TRANSPORT WHEELS;TM196;	4
B26	WASHER;FLAT;Φ8.2XΦ16.0X1.0T;CHROME;ROHS,REACH	2
B27	FINISHED TREADMILL DECK;665X1220X18T;NA;TM688-1US	1
B28	SCREW;FH;M8X1.25PX28L;HS;BP	6
B31	SCREW;FH;Φ5X15L;SM;PH;BAN;POT	8
B32	SCREW;BH;Φ4X25L;SM;PH;BZN;POT;	4
B33	FIXING BLOCK;SIDE RAIL;STRONG-NYLON;TM08;	8
B40	NUT;NYLOCK;M10X1.5P;BLACK ANNOIDIZED;	5
B41	AIR STICK;SLOW-DROP;500N;635;	1

NO.	DESCRIPTION	QTY
B42	SCREW;BH;M8X1.25PX30L;HS;G12.9;BZN;	2
B46	CUSHION;DECK;B;SBR;BLUE;Φ30X44L;TM140;	2
B47	CUSHION;DECK;RED;Φ30X44L;TM689-2KM;	2
B48	FIXING BUMPERC;BLACK;TM616-1US	2
B58	CUSHION;CONDUCT RUBBER;BL/BLACK C;TM683	2
C11	SCREW;BH;M4X0.7PX10L;PH;BZN;	4
H05	NUT;NYLON;M8X1.25P;BLACK ZINC;	5
H06	SCREW;SPECIAL;M8X1.25PX9L-D10X12.2L;HS;	4
H09	WASHER;FLAT;Φ10.2XΦ20.0X1.0T;BL ZN;ROHS,REACH	4
H22	SCREW;BH;M8X1.25PX45L;HS;BZN;BP	1
H27	SCREW;BH;M8X1.25PX35L-10L;HS;P-T	1
H30	WASHER;FLAT;Φ8.0XΦ15.0X1.0T;TEFLON;ROHS,REACH	1
K11	SCREW;BUTTON HEAD;M10X1.5PX45L-15L;HEX SOCKET;PARTIAL THREAD;	2
K14	CUSHION;SBR;BLACK;TM196-K12B;H60	2
K50	FOOD PAD;BASE CROSS TUBE;PVC;BLACK;3/8-16UNC;TM616;	4
M01	MCB;2.0-2.75HP/220V;HAPB;0D0105;	1
M02	LIFT MOTOR;AC;220V;500LBS;80MM;225MM;10PIN;JM14;	1
M06	CUSHION;MOTOR;NBR;RED;TM687-1US;	1
M07	SCREW;SH;5/16-18UNCX18L;HS;BP;P-T	2
M09	WASHER;SPRING LOCK;Φ8.2XΦ15.4X2.0T;BL ZN;ROHS,REACH	2
M14	SCREW;HEX HEAD;3/8-16UNCX45L-15L;BLACK ZINC;P-T;G8.8	1
M15	SCREW;HEX;M10X55L-14L;BED	1
M16	WASHER;ARC;Φ8.2XΦ18.0X1.5T;BAN;	2
M17	NUT;NYLON;3/8"-16UNC;BLACK ANNOIDIZED;	1
M33	WASHER;FLT;Φ10.2XΦ20.0X2.0T;BZN;	2

NO.	DESCRIPTION	QTY
M80	NUT;NYLOCK;M8X1.25P;GRADE 12.9;BLACK ZINC;	2
N43	SAFETY KEY SET;TM641;	1
P02	POWER SWITCH;W/O LIGHT;	1
P03	POWER SOCKET SET;14AWG;60,850,90;	1
P05	MCB POWER CABLE(R)	1
P06	WAVE TUBE; CR-11SP;Φ14XΦ10.7;200M/COIL	0.01
P13	SCREW;FH;M3X0.5PX10L;PH;ZN;	2
P14	WIRE;CONNECT;TM639-1US;	2
P17	SCREW;BH;M5X25L;CT;PH;NKL;	1
P18	WASHER;TOOTH;Φ5.3XΦ10.0X0.6T;BAN;	1
P19	NUT;HEX;M5X0.8P;SS41;WHITE ZINC;	4
P21	WAVE TUBE; CR-11SP;Φ14XΦ10.7;200M/COIL	0.002
P22	INDUCTOR-SF;6MH;200/200MM;TM27-P22D	1
P27	SCREW;TRH;Φ4X10L;TC;PH;NKL;POT;	4
P33	FILTER;POWER;10A;250V;DNF055-H-10A;	1
P34	BS CON;BLACK;60L;250 HOOKX2;	1
P36	FERRITE CHOKE;ZN-MQ;SHEN CYUAN;Φ31-Φ19 X16;T31X16X19-C;	1
P37	CONSOLE CONNECTED WIRE;MIDDLE;BLACK;SM-8AX2;1200L;	1
P38	CONSOLE WIRE SET;UP1;BLACK;650L(CKM254301-8P+SM-8Y);	1
P39	SCREW;BH;Φ4X12L;TC;PH;BAN;POT	6
Q02	COVER;MOTOR;DOWN;BLACK;TM640;	1
Q03	COVER;SIDE RAIL;LEFT;HIPS;Q520-7-3 MATTE;TM687-1US;	1
Q04	COVER;SIDE RAIL;RIGHT;HIPS;Q520-7-3 MATTE;TM687-1US;	1
Q05	SIDE RAIL-EXTRAWORK;LEFT;SCREEN PRINT;TM689C-2KM;	1
Q06	SIDE RAIL-EXTRAWORK;RIGHT;SCREEN PRINT;TM689C-2KM;	1

NO.	DESCRIPTION	QTY
Q07	COVER;CONSOEL MAST;LEFT;PP;Q520-7-3;TM689C-2KM;	1
Q08	COVER;CONSOEL MAST;RIGHT;PP;Q520-7-3;TM689C-2KM;	1
Q10	END CAP;LEFT-REAR;ABS;Q520-7-3 MATTE;TM687-1US;	1
Q11	END CAP;RIGHT-REAR;ABS;Q520-7-3 MATTE;TM687-1US;	1
Q30	SCREW;BH;Φ4X15L;TC;PH;BED;POT;G8.8;	9
Q12	SUPERSTRUCTURE;ARM REST;LEFT;HIPS;Q520-7-3 MATTE;TM687-1US;	1
Q13	SUPERSTRUCTURE;ARM REST;RIGHT;HIPS;Q520-7-3 MATTE;TM687-1US;	1
Q14	GRIP BOTTOM COVER;ARM REST;LEFT;HIPS;Q520-7-3 MATTE;TM687-1US;	1
Q15	GRIP BOTTOM COVER;ARM REST;RIGHT;HIPS;Q520-7-3 MATTE;TM687-1US;	1
Q32	SCREW;BUTTON HEAD;Φ4X10L;THREAD CUTTING;PHILLIP;BED;POINTED;	8
Q31	SCREW;TRH;Φ4X10L;TC;PH;BED;POT;	6
Q33	SCREW;TRHW;Φ4X20L;TC;PH;BED;POT;	2
R02	TREADMILL BELT;500X2930X1.6T;BLACK;DIAMOND TEXTURE;BURN;	1
R03	BELT;POLY-V;FLEXONIC;8PJ470;TM439;FLEXONIC	1
R04	SCREW;SH;M8X1.25PX80L-75L;HS;BZN;	2
R05	SCREW;SH;M8X1.25PX50L;HS;	2
V02	DIRECTION LABEL;CARB-2;	1
V18	DECAL;GROUNDING;TM08	1
V20	WARNING LABEL;PETP;ENGLISH/GERMAN;TM658	2
V21	DECAL;VOLTAGE/FREQUENCY;AC220-240,50-60HZ;PET;TM06	1
V31	WARNING LABEL;POWER CORE;	1
Z01	SCREW;RND;M8X60L-30L;HS;BED;G8.8;	6
Z02	SCREW;SH;M6X1.0PX15L;HS;BAN;BP	6
Z03	WASHER;ARC;Φ6.2XΦ18.0X1.5T;	6
Z04	WASHER;SPRING LOCK;Φ6.1XΦ12.2X1.5T;BED;ROHS;REACH	6

NO.	DESCRIPTION	QTY
Z05	SCREW;BH;M8X1.25PX20L;HS;BZN;BP	6
Z06	WASHER;SPRING LOCK;Φ8.2XΦ13.5X2.0T;BL ZN;ROHS,REACH	6
Z07	WASHER;FLAT;Φ8.2XΦ15.0X1.2T;BED;ROHS,REACH	4
Z08	WASHER;ARC;Φ8.2XΦ18.0X1.5T;BAN;	2

ADVENTURE 7 PARTS LIST

NO.	DESCRIPTION	QTY
1	CONSOLE SET;SEMI-ASSY;TM690-2KM;SBOM	1
2	MOTOR SET;SEMI-ASSY;TM690-2KM;SBOM	1
3	MOTOR COVER SET;SEMI-ASSY;TM690-2KM;SBOM	1
5	CONNECT TUBE SET;SEMI-ASSY;TM690-2KM;SBOM	1
AB01	FRAME SET;TM690-2KM;SALES SERVICES	1
AC1	CONSOLE MAST-EXTRAWORK;CONSOLE MAST;LEFT;	1
AC2	CONSOLE MAST-EXTRAWORK;RIGHT;SCREEN PRINT;	1
AC4	ARM REST SET;ARM REST;R;PAINTING;DM362;MATTE	1
AC3	ARM REST SET;ARM REST;L;PAINTING;DM362;MATTE	1
AH01	FOOT FRAME SET;TM690-2KM;SALES SERVICES	1
AK01	BOTTOMBASE SET;TM690-2KM;SALES SERVICES	1
AR1	ROLLER SET;FRONT;Φ60;TEXTURE;TM683	1
B20	SCREW;BH;Φ4X15L;TC;PH;BED;POT;G8.8;	4
B22	WASHER;FLAT;Φ10.2XΦ20.0X1.0T;BL ZN;ROHS,REACH	2
B24	SCREW;BH;M8X1.25PX30L;HS;BP	2
B25	TRANSPORT WHEELS;TM196;	4
B26	WASHER;FLAT;Φ8.2XΦ16.0X1.0T;CHROME;ROHS,REACH	2
B27	FINISHED TREADMILL DECK;665X1370X18T;NA;TM687-1US	1
B28	SCREW;FH;M8X1.25PX28L;HS;BP	6
B31	SCREW;FH;Φ5X15L;SM;PH;BAN;POT	8
B32	SCREW;BH;Φ4X25L;SM;PH;BZN;POT;	4
B33	FIXING BLOCK;SIDE RAIL;STRONG-NYLON;Φ25XΦ16X2.5;TM08;	8
B40	NUT;NYLOCK;M10X1.5P;BLACK ANNODIZED;	5
B41	AIR STICK;SLOW-DROP;500N;635;	1
B42	SCREW;BH;M8X1.25PX30L;HS;G12.9;BZN;	2

NO.	DESCRIPTION	QTY
B46	CUSHION;DECK;B;SBR;BLUE;Φ30X44L;TM140;	2
B47	CUSHION;DECK;RED;Φ30X44L;TM689-2KM;	2
B48	FIXING BUMPERC;BLACK;TM616-1US	2
B58	CUSHION;CONDUCT RUBBER;BL/BLACK C;TM683	2
C11	SCREW;BH;M4X0.7PX10L;PH;BZN;	4
H05	NUT;NYLON;M8X1.25P;BLACK ZINC;	5
H06	SCREW;SPECIAL;M8X1.25PX9L-D10X12.2L;HS;	2
H12	SCREW;BUTTON HEAD;M8X1.25PX11L-D10X38L;45#;BLACK OXIDE;SPECIAL;	2
H09	WASHER;FLAT;Φ10.2XΦ20.0X1.0T;BL ZN;ROHS,REACH	4
H22	SCREW;BH;M8X1.25PX45L;HS;BZN;BP	1
H27	SCREW;BH;M8X1.25PX35L-10L;HS;P-T	1
H30	WASHER;FLAT;Φ8.0XΦ15.0X1.0T;TEFLON;ROHS,REACH	1
K11	SCREW;BUTTON HEAD;M10X1.5PX45L-15L;HEX SOCKET;BLACK ZINC;PARTIAL THREAD;	2
K14	CUSHION;SBR;BLACK;TM196-K12B;H60	2
K50	FOOD PAD;BASE CROSS TUBE;PVC;BLACK;3/8-16UNC;TM616;	4
M01	MCB;2.0-2.75HP/220V;HAPB;0D0105;	1
M02	LIFT MOTOR;AC;220V;500LBS;80MM;225MM;10PIN;JM14;	1
M06	CUSHION;MOTOR;NBR;RED;TM687-1US;	1
M07	SCREW;SH;5/16-18UNCX18L;HS;BP;P-T	2
M09	WASHER;SPRING LOCK;Φ8.2XΦ15.4X2.0T;BL ZN;ROHS,REACH	2
M14	SCREW;HEX HEAD;3/8-16UNCX45L-15L;BLACK ZINC;P-T;G8.8	1
M15	SCREW;HEX;M10X55L-14L;BED	1
M16	WASHER;ARC;Φ8.2XΦ18.0X1.5T;BAN;	2
M17	NUT;NYLON;3/8"-16UNC;BLACK ANNODIZED;	1
M33	WASHER;FLT;Φ10.2XΦ20.0X2.0T;BZN;	2

NO.	DESCRIPTION	QTY
M80	NUT;NYLOCK;M8X1.25P;GRADE 12.9;BLACK ZINC;	2
N43	SAFETY KEY SET;TM641;	1
P02	POWER SWITCH;W/O LIGHT;	1
P03	POWER SOCKET SET;14AWG;60,850,90;	1
P05	MCB POWER CABLE(R)	1
P06	WAVE TUBE; CR-11SP;Φ14XΦ10.7;200M/COIL	0.001
P13	SCREW;FH;M3X0.5PX10L;PH;ZN;	2
P14	WIRE;CONNECT;TM639-1US;	2
P17	SCREW;BH;M5X25L;CT;PH;NKL;	1
P18	WASHER;TOOTH;Φ5.3XΦ10.0X0.6T;BAN;	1
P19	NUT;HEX;M5X0.8P;SS41;WHITE ZINC;	4
P21	WAVE TUBE; CR-11SP;Φ14XΦ10.7;200M/COIL	0.002
P22	INDUCTOR-SF;6MH;200/200MM;TM27-P22D	1
P27	SCREW;TRH;Φ4X10L;TC;PH;NKL;POT;	4
P33	FILTER;POWER;10A;250V;DNF055-H-10A;	1
P34	BS CON;BLACK;60L;250 HOOKX2;	1
P36	FERRITE CHOKE;ZN-MQ;SHEN CYUAN;Φ31-Φ19 X16;T31X16X19-C;	1
P37	CONSOLE CONNECTED WIRE;MIDDLE;BLACK;SM-8AX2;1200L;	1
P38	CONSOLE WIRE SET;UP1;BLACK;650L(CKM254301-8P+SM-8Y);	1
P39	SCREW;BH;Φ4X12L;TC;PH;BAN;POT	6
Q02	COVER;MOTOR;DOWN;BLACK;TM640;	1
Q03	COVER;SIDE RAIL;LEFT;HIPS;Q520-7-3 MATTE;TM687-1US;	1
Q04	COVER;SIDE RAIL;RIGHT;HIPS;Q520-7-3 MATTE;TM687-1US;	1
Q05	SIDE RAIL-EXTRAWORK;LEFT;SCREEN PRINT;TM690-2KM;	1
Q06	SIDE RAIL-EXTRAWORK;RIGHT;SCREEN PRINT;TM690-2KM;	1

NO.	DESCRIPTION	QTY
Q07	COVER;CONSOEL MAST;LEFT;PP;Q520-7-3;TM689C-2KM;	1
Q08	COVER;CONSOEL MAST;RIGHT;PP;Q520-7-3;TM689C-2KM;	1
Q10	END CAP;LEFT-REAR;ABS;Q520-7-3 MATTE;TM687-1US;	1
Q11	END CAP;RIGHT-REAR;ABS;Q520-7-3 MATTE;TM687-1US;	1
Q30	SCREW;BH;Φ4X15L;TC;PH;BED;POT;G8.8;	9
Q31	SCREW;TRH;Φ4X10L;TC;PH;BED;POT;	6
Q12	SUPERSTRUCTURE;ARM REST;LEFT;HIPS;Q520-7-3 MATTE;TM687-1US;	1
Q13	SUPERSTRUCTURE;ARM REST;RIGHT;HIPS;Q520-7-3 MATTE;TM687-1US;	1
Q14	GRIP BOTTOM COVER;ARM REST;LEFT;HIPS;Q520-7-3 MATTE;TM687-1US;	1
Q15	GRIP BOTTOM COVER;ARM REST;RIGHT;HIPS;Q520-7-3 MATTE;TM687-1US;	1
Q32	SCREW;BUTTON HEAD;Φ4X10L;THREAD CUTTING;PHILLIP;BED;POINTED;	8
Q33	SCREW;TRHW;Φ4X20L;TC;PH;BED;POT;	2
R02	TREADMILL BELT;500X3175X1.6T;BLACK;DIAMOND TEXTURE;BURN;	1
R03	BELT;POLY-V;FLEXONIC;8PJ470;TM439;FLEXONIC	1
R04	SCREW;SH;M8X1.25PX80L-75L;HS;BZN;	2
R05	SCREW;SH;M8X1.25PX50L;HS;	1
V02	DIRECTION LABEL;CARB-2;	1
V18	DECAL;GROUNDING;TM08	1
V20	WARNING LABEL;PETP;ENGLISH/GERMAN;TM658	2
V21	DECAL;VOLTAGE/FREQUENCY;AC220-240,50-60HZ;PET;TM06	1
V31	WARNING LABEL;POWER CORE;	1
Z01	SCREW;RND;M8X60L-30L;HS;BED;G8.8;	6
Z02	SCREW;SH;M6X1.0PX15L;HS;BAN;BP	6
Z03	WASHER;ARC;Φ6.2XΦ18.0X1.5T;	6
Z04	WASHER;SPRING LOCK;Φ6.1XΦ12.2X1.5T;BED;ROHS;REACH	6

NO.	DESCRIPTION	QTY
Z05	SCREW;BH;M8X1.25PX20L;HS;BZN;BP	6
Z06	WASHER;SPRING LOCK;Φ8.2XΦ13.5X2.0T;BL ZN;ROHS,REACH	6
Z07	WASHER;FLAT;Φ8.2XΦ15.0X1.2T;BED;ROHS,REACH	4
Z08	WASHER;ARC;Φ8.2XΦ18.0X1.5T;BAN;	2

